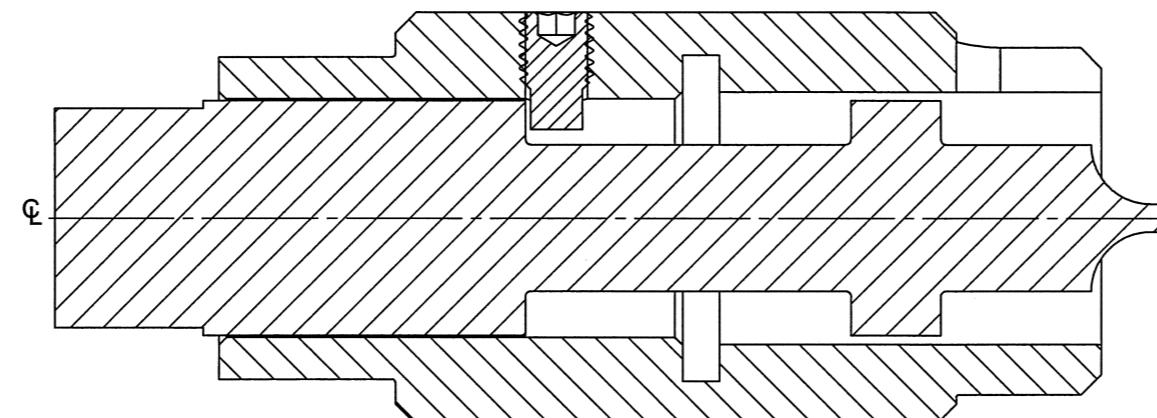
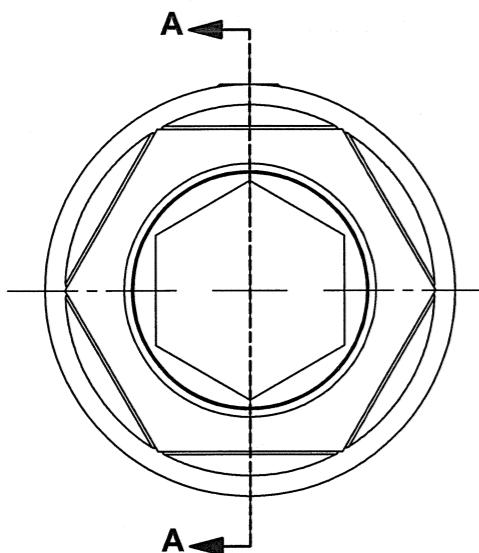
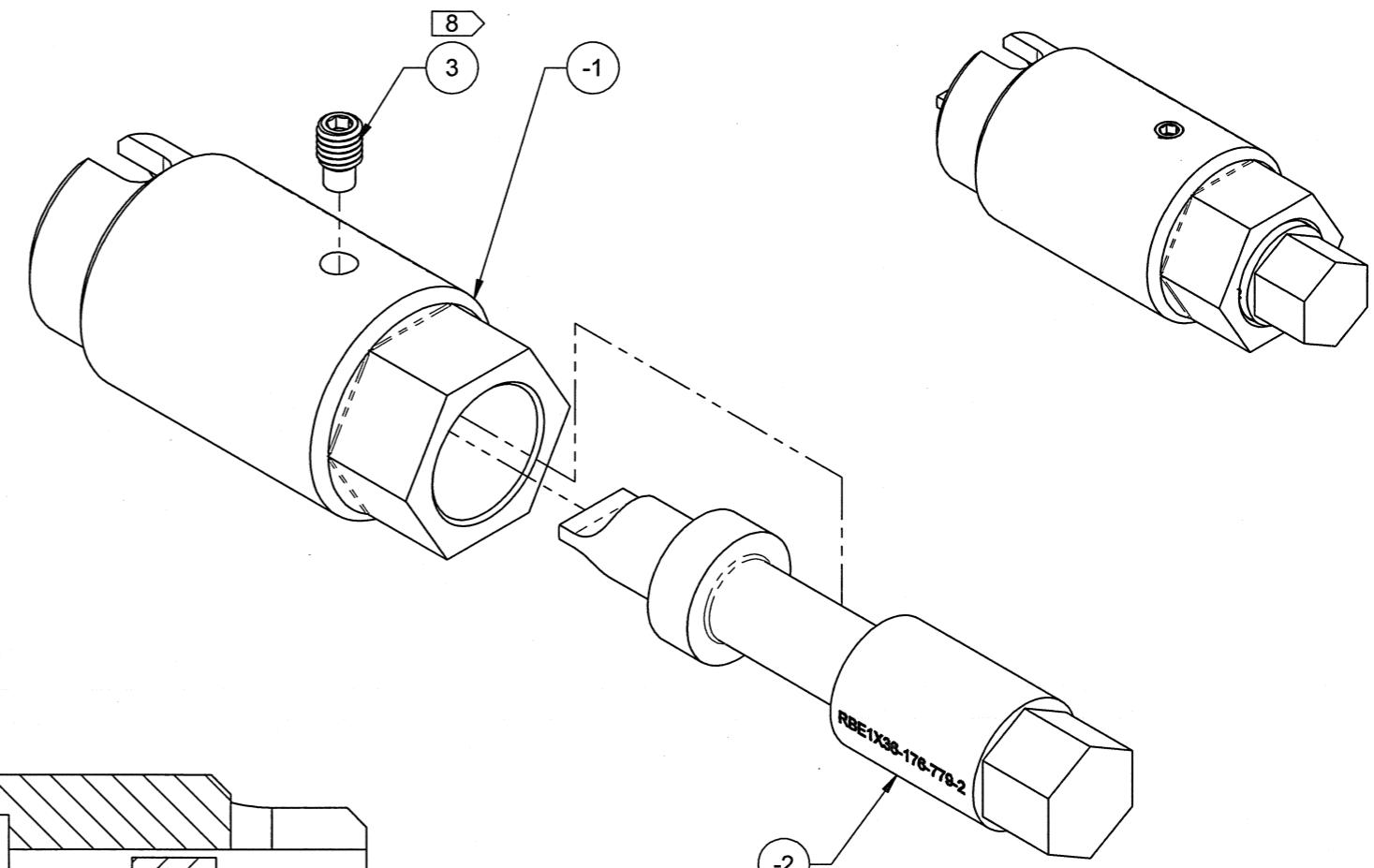


ITEM #	QTY	PART #	PART TITLE
-1	1	RBE1X36-176-779-1	SLEEVE
-2	1	RBE1X36-176-779-2	DRIVER
3	1	McMaster#92905A114 OR EQUIV	STEEL EXTENDED-TIP SET SCREW M5 X 0.8mm X 8mm LG.



**SECTION A-A**

**RBE1X36-176-779 SPANNER**

9

**NOTES:**

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ASSEMBLE AS SHOWN
- 8) ASSEMBLE ITEM 3 SO ITEM -2 ROTATES AND SLIDES FREELY
- 9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

D	MATERIAL H13 CHANGED FOR O1	19.762	VM
C	SEE PREVIOUS PDFs FOR OLDER REVs TEMPLATE UPDATED PER DART HAWKESBURY STANDARDS ITEM -1 MATERIAL 4140/4142 RC 44-48 CHANGED FOR H13 RC 48-52, MIN RELIEF ADDED, R0.008 MAX 7 PL ADDED, ENGRAVING S/N AND MADE IN USA REMOVED, DIMENSION .640 +/- 0.002", DIMENSION .238 +/- 0.005"/0, DIMENSION .947 CHANGED FOR 0.947 +/- 0.005, DIMENSION 0.02 X 45.0° CMF 2 PL ADDED, DIMENSION .390 CHANGED FOR 0.390 +/- 0.001" 2 PL, ITEM -2 FINISH BLACK OXIDE CHANGED FOR ZINC PLATE TYPE 2, DIMENSION .630 CHANGED FOR 0.630 +/- 0.002", DIMENSION R.015 CHANGED FOR R0.02, DIMENSION .400 CHANGED FOR 0.40, DIMENSION 3.036 CHANGED FOR 3.036 REF. ADDED 0.25 2 PL DIM		VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM		
DRAWN	VM		
CHECKED	KPT		
MFG. APPR.	JFC		
APPROVED	W		
DATE 2019-06-07		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
TOOL PART # <b>RBE1X36-176-779</b>		REV. D SHEET 1 OF 3	
TITLE <b>SPANNER</b>		SCALE NTS	W
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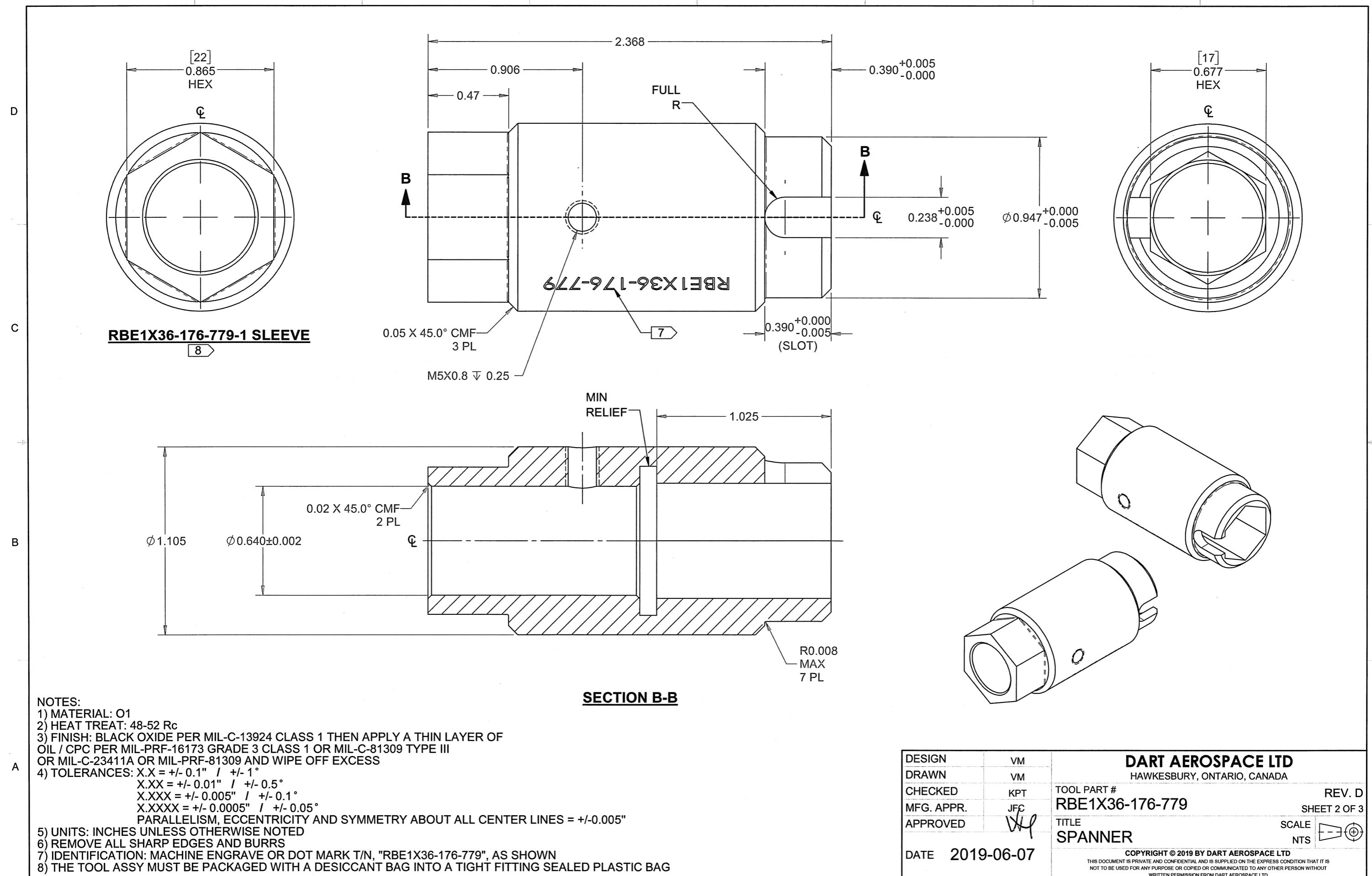
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DESIGN	VM	DART AEROSPACE LTD
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA
CHECKED	KPT	
MFG. APPR.	JFC	
APPROVED	WJ	
TOOL PART #	RBE1X36-176-779	REV. D
TITLE	SPANNER	SHEET 2 OF 3
SCALE	NTS	(+/-)

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DATE 2019-06-07

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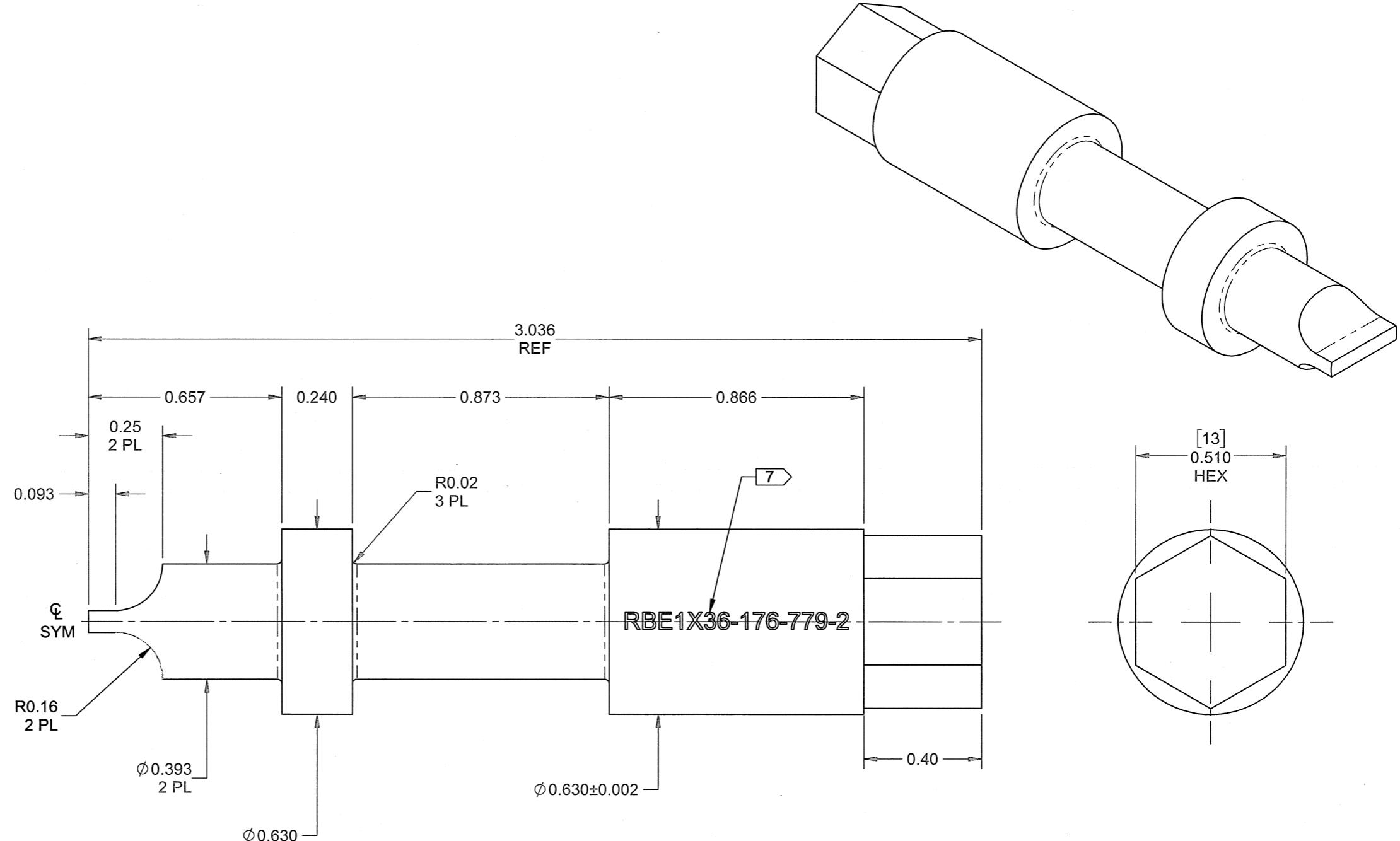
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### RBE1X36-176-779-2 DRIVER

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- NOTES:
- 1) MATERIAL: O1
  - 2) HEAT TREAT: 48-52 Rc
  - 3) FINISH: ZINC PLATE (YELLOW OR BLACK) PER ASTM B633 TYPE 2 CLASS 2
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
 X.XX = +/- 0.01" / +/- 0.5°  
 X.XXX = +/- 0.005" / +/- 0.1°  
 X.XXXX = +/- 0.0005" / +/- 0.05°  
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) REMOVE ALL SHARP EDGES AND BURRS
  - 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK P/N, "RBE1X36-176-779-2", AS SHOWN
  - 8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG



DESIGN	VM	DART AEROSPACE LTD
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA
CHECKED	KPT	
MFG. APPR.	JFC	
APPROVED	WJF	
TOOL PART #	RBE1X36-176-779	REV. D
TITLE	SPANNER	SHEET 3 OF 3
SCALE	[Scale icon]	NTS

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DATE 2019-06-07

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